

ZAXIS-7G series

HITACHI

Reliable Solutions

ZAXIS350



HYDRAULIC EXCAVATOR

Model code : ZX350H-7G / ZX350LCH-7G

Engine rated power : 200 kW (268HP)

Operating weight : 33 600 - 35 400 kg

Bucket capacity : 2.00 m³ - 2.30 m³

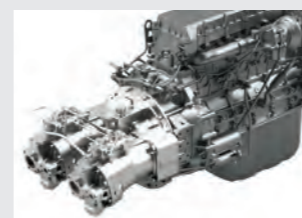


GET MORE FROM YOUR MACHINE

You're at the heart of Hitachi Construction Machinery's design for its latest range of excavators. To continuously improve on previous generation machines, we've focused on enhancing your profit in business.

We have made cost reduction for our customers our top priority and, in doing so, have achieved reduced fuel consumption. The cab has been redesigned to improve the operator's working environment and controllability, with production also expected to improve. An engine that already has a proven track record of high reliability has been adopted, and we have placed further work in it to make it even more robust.

INSIDE



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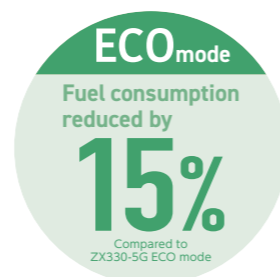
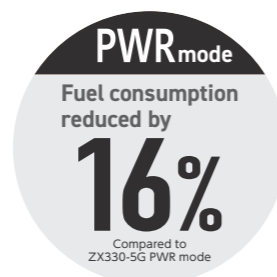
10-11 | SMOOTH MAINTENANCE

MORE FUEL EFFICIENCY

Improved HIOSIII hydraulic system matched with a new engine improves the ZX-7G fuel efficiency and fuel cost.

Reducing fuel consumption

With the reduction of fuel consumption in each mode compared to conventional models, the new model will contribute to increasing your profit.



HIOS III hydraulic system

The hydraulic system developed was based on the concept of a hydraulic system that fits in-line with a sense of human operation.

✓ Efficient hydraulic control achieves smoother and more speedy movement of front attachments.

Fine-tuned hydraulic pump control

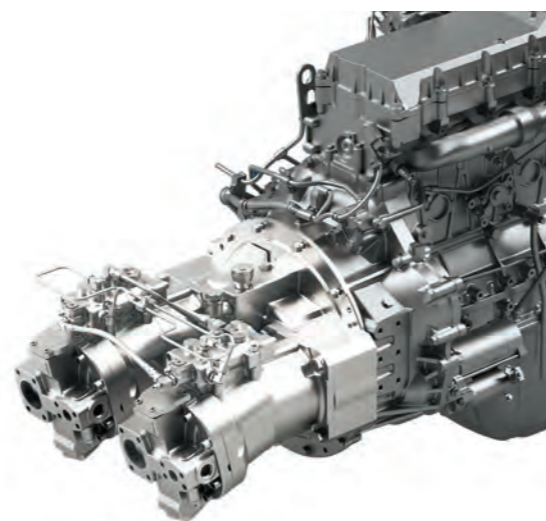
A solenoid valve mounted on the hydraulic system further controls the pump flow rate to reduce unnecessary load on the engine.

✓ Contributing to low fuel consumption operation

High efficiency engine

A common rail type fuel injection system is used to electronically control fuel quantity and injection timing for more efficiency in fuel combustion.

✓ Contributing to high engine power and low fuel consumption.



Operation support system for high efficiency

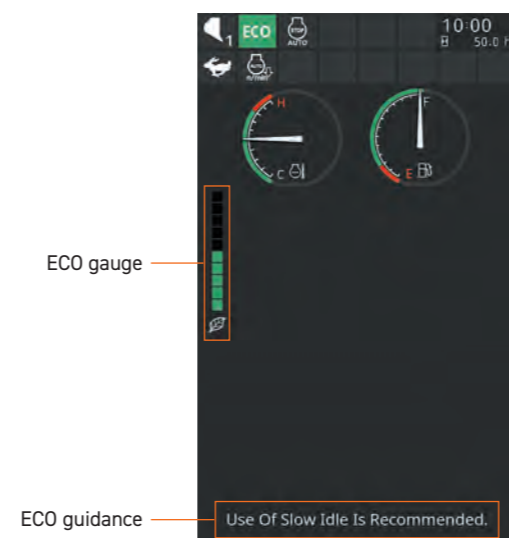
ECO gauge

A gauge displays the current fuel consumption during an operation with a higher mark on the gauge indicating a lower fuel usage. The eco-gauge helps to support the operator in achieving lower fuel consumption throughout the work required.

ECO guidance

Prompts the operator to better fuel economy. Messages are also shown while the ECO gauge is displayed.

✓ Prompts operator for better economy



BETTER OPERABILITY

In the cab of the Zaxis-7G, enhanced comfort and safety features are at your fingertips, offering the power to perform greater productivity with ease as well as reduced fatigue.



Operation is easy with ergonomically designed controls and switches.



Low-reflective color 8" monitor, 42% larger display compared to ZX-5G series. Easier to view and navigate. Optional USB power supply and Bluetooth® available.



New designed pilot shut-off lever
The newly designed pilot shut-off lever allows easier locking and unlocking with wrist operation.



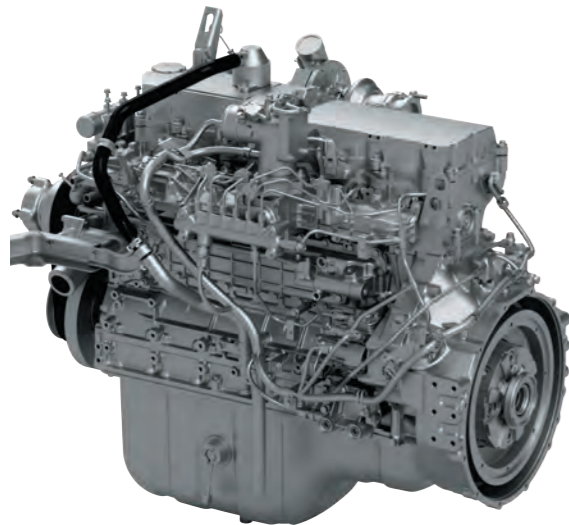
AERIAL ANGLE
270-degree bird's eye-view camera system is available.

HIGH DURABILITY AND RELIABILITY

Completing a project on time and on budget depends on the ability of your construction equipment to perform all day, every day. That's why the owners have profited from generations of reliable and durable machinery. Hitachi Construction Machinery develops its machines with constant awareness of the need to further improve long-term reliability. High long-term reliability is good in not only performance all day, every day but also for resale value.

An engine with improved reliability

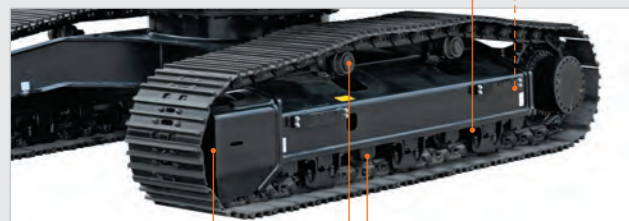
The engine is a highly reliable model that has already been adopted previously. In adopting it for the ZX-7G, we have put in our efforts to further increase durability and to boost your uptime. EGR (Exhaust Gas Recirculation) is removed from the engine, increasing its durability for using low-quality fuel.



✓ Reinforced motor cover

Enlarged track guard

✓ Reducing wear and damage risks on the track link and lower roller.



Structurally improved upper roller, lower roller, and the front idler

✓ Maintains lubrication performance in the roller and improves roller durability



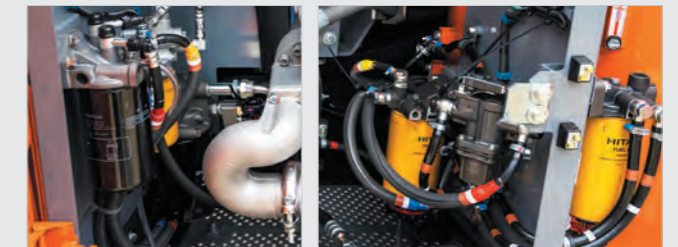
Heavy-Duty model ZAXIS 350H / 350LCH

The heavy-duty model is more durable with reinforced load-bearing points on the excavator



High reliable fuel circuit

Larger fuel pump and changing filter location improve the reliability of the entire fuel circuit and further help to prevent engine problems. Contributing to boost your uptime.



Reinforced platform plate

✓ Increased plate strength and deformation-resistant structure



Equipped with an expansion tank

✓ Improving the reliability of the engine cooling performance



SMOOTH MAINTENANCE

Regular maintenance is essential for the machine to achieve high performance. ZAXIS excavators are designed for ease of regular maintenance. Simple and easy maintenance keeps the machine in good condition and keeps its high performance.

Easy to clean radiator/Oil cooler/Inter cooler core



- Dust-proof indoor net**
- ✓ Provided at the front of radiator
 - ✓ Easy to be removed and cleaned



- Cleaning port for radiator/Oil cooler/Inter cooler core**
- ✓ The cover can be opened without the need for any tools
 - ✓ Easy to clean radiator/Oil cooler/Inter cooler core with simple air blowing



- Easy-access air conditioner condenser**
- ✓ The condenser can be opened
 - ✓ Easy to clean radiator/Oil cooler/Inter cooler core with simple air blowing

Remote lubrication of arm-end pin

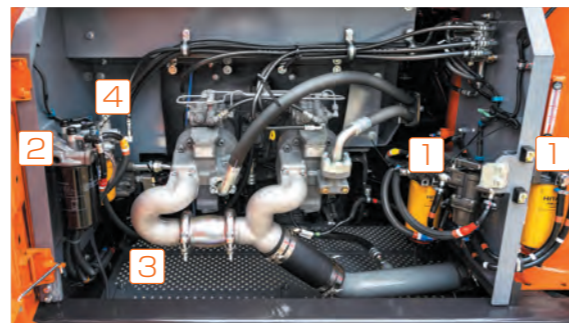
- ✓ Reducing the risk of mud stuck in the lubrication port
- ✓ Performs smooth lubrication



Easy access to filters

Filter locations are concentrated in the pump room

- 1 Fuel main filter
- 2 Fuel pre-filter with water separator
- 3 Engine oil filter
- 4 Pilot filter



Handrail

Handrails have been installed on the platform to allow safer access to the engine and maintenance work around the engine



SPECIFICATIONS

ENGINE	
Model	Isuzu 6HK1
Type	4-cycle water-cooled, common rail direct injection
Aspiration	Turbocharged, intercooled
No. of cylinders	6
Rated power	
ISO 14396 : 2002 gross	200 kW (268HP) at 1 900 min ⁻¹ (rpm)
ISO 9249 : 2007 net	190 kW (254HP) at 1 900 min ⁻¹ (rpm)
Maximum torque	1 069 Nm (109 kgfm) at 1 500 min ⁻¹ (rpm)
Piston displacement	7.790 L
Bore and stroke	115 mm x 125 mm
Batteries	2 x 12 V

HYDRAULIC SYSTEM			
Hydraulic Pumps			
Main pumps	2 variable displacement axial piston pumps		
Maximum oil flow	2 x 288 L/min		
Pilot pump	1 gear pump		
Maximum oil flow	30.2 L/min		
Hydraulic Motors			
Travel	2 variable displacement axial piston motors		
Swing	1 axial piston motor		
Relief Valve Settings			
Implement circuit	34.3 MPa (350 kgf/cm ²)		
Swing circuit	32.4 MPa (330 kgf/cm ²)		
Travel circuit	34.3 MPa (350 kgf/cm ²)		
Pilot circuit	3.9 MPa (40 kgf/cm ²)		
Power boost	38.0 MPa (338 kgf/cm ²)		
Hydraulic Cylinders			
	Quantity	Bore	Rod diameter
Boom	2	145 mm	100 mm
Arm	1	170 mm	115 mm
Bucket	1	140 mm	95 mm

UPPERSTRUCTURE	
Revolving Frame	
D-section frame for resistance to deformation.	
Swing Device	
Axial piston motor with planetary reduction gear is bathed in oil. Swing circle is single-row. Swing parking brake is spring-set/hydraulicreleased disc type.	
Swing speed	10.7 min ⁻¹ (rpm)
Swing torque	120 kNm (12 200 kgfm)

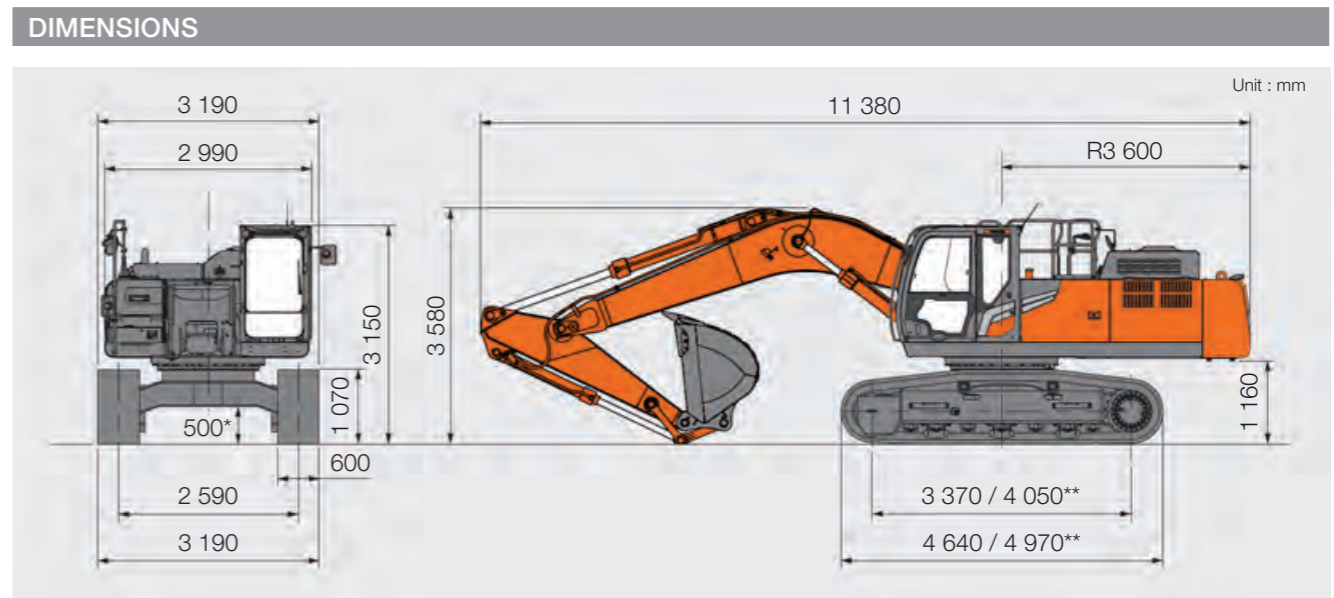
UNDERCARRIAGE	
Tracks	
Heat-treated connecting pins with dirt seals. Hydraulic (grease) track adjusters with shock-absorbing recoil springs.	
Numbers of Rollers and Shoes on Each Side	
Upper rollers	2
Lower rollers	7 : ZX350H-7G
	8 : ZX350LCH-7G
Track shoes	45 : ZX350H-7G
	48 : ZX350LCH-7G
Track guards	3 : ZX350H-7G / ZX350LCH-7G
Travel Device	
Each track driven by 2-speed axial piston motor. Parking brake is spring-set/hydraulic-released disc type. Automatic transmission system: High-Low.	
Travel speeds	High : 0 to 5.0 km/h
	Low : 0 to 3.2 km/h
Maximum traction force	298 kN (30 400 kgf)
Gradeability	70% (35 degree) continuous

SERVICE REFILL CAPACITIES	
Fuel tank	630.0 L
Engine coolant	41.0 L
Engine oil	41.0 L
Swing device	15.7 L
Travel device (each side)	11.0 L
Hydraulic system	340.0 L
Hydraulic oil tank	180.0 L

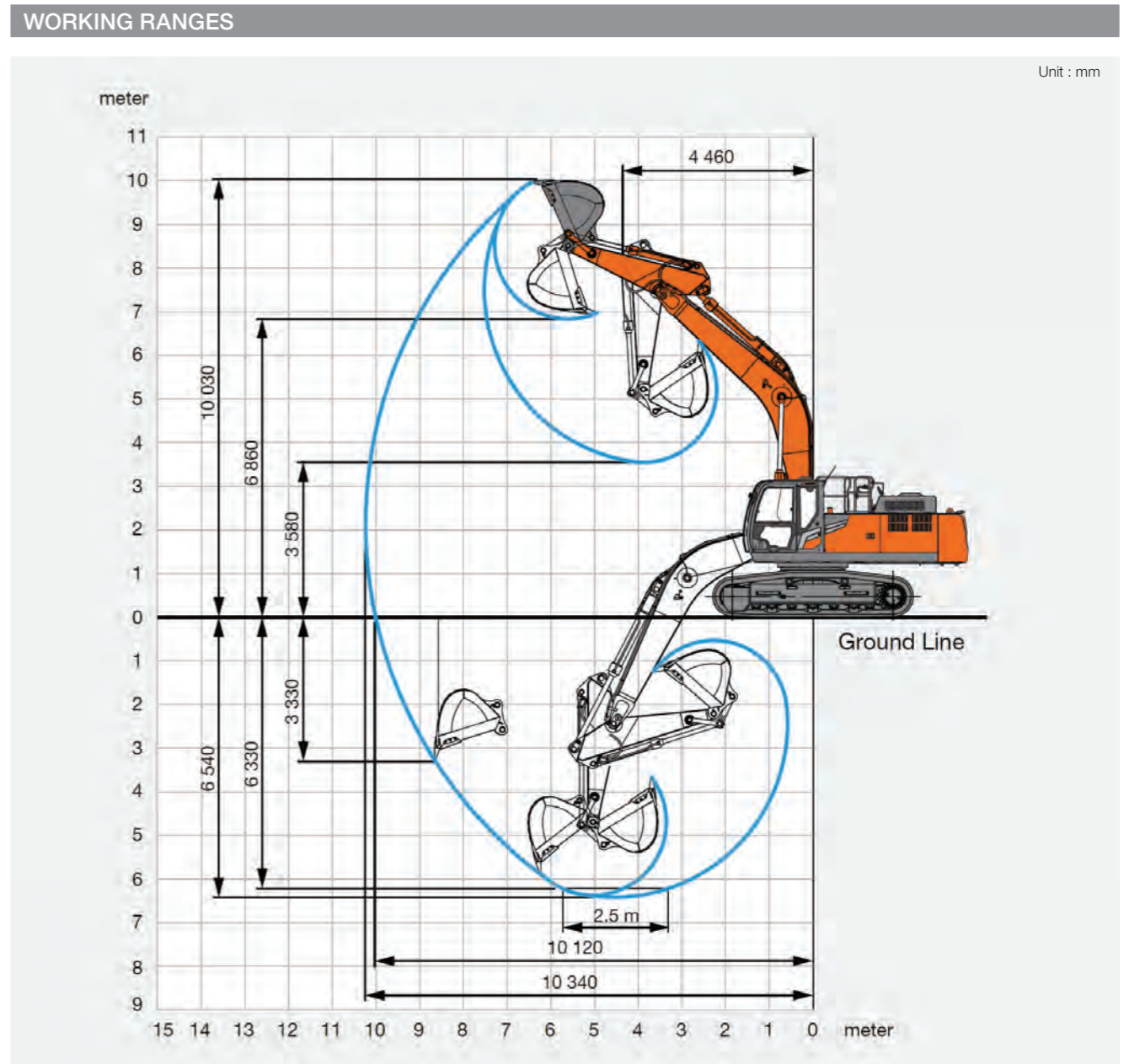
WEIGHTS AND GROUND PRESSURE				
ZX350H-7G / ZX350LCH-7G				
Equipped with 6.4 m H-boom, 2.33 m Arm and 2.00 m ³ Bucket (ISO 7451 : 2007 heaped)				
	Shoe type	Shoe width (mm)	Weight (kg)	kPa (kgf/cm ²)
ZX350H-7G	Triple grouser	600	33 700	68 (0.69)
ZX350LCH-7G	Triple grouser	600	34 400	64 (0.65)
ZX350H-7G	Triple grouser	800	34 700	52 (0.54)
ZX350LCH-7G	Triple grouser	800	35 400	50 (0.51)

BUCKET AND ARM DIGGING FORCE		
	2.33 m	
Arm length	kN	kgf
Bucket digging force* ISO 6015 : 2006	246	25 100
Arm crowd force* ISO 6015 : 2006	250	25 500

* At power boost



* Excluding track shoe lug **LCH



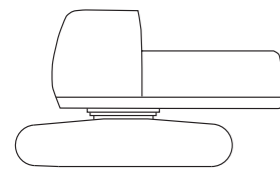
Excluding track shoe lug

SPECIFICATIONS

BASIC MACHINE WEIGHT AND COMPONENTS WEIGHT

Basic Machine Weight and Overall Width

Excluding front end attachment, fuel, hydraulic oil and coolant etc. Including counterweight.



Shoe width (mm)	ZX350H-7G		ZX350LCH-7G	
	Weight (kg)	Overall width (mm)	Weight (kg)	Overall width (mm)
600	25 400	3 190	26 000	3 190
800	26 300	3 390	27 000	3 390

Components Weight

Unit: kg

	ZX350H-7G	ZX350LCH-7G
Counterweight	6 900	6 900
Monoblock boom (with arm cylinder and boom cylinder)	4 000	4 000
Arm 2.33 m (with bucket cylinder)	1 240	1 240
Bucket ISO 7451 : 2007 2.00 m ³	1 700	1 700
Bucket ISO 7451 : 2007 2.30 m ³	1 800	1 800

BACKHOE ATTACHMENTS

ZX350H-7G

Bucket	Capacity (m ³)	Width (mm)		No. of teeth	Weight (kg)	Recommendation
		Without side cutters	With side cutters			
Rock bucket	2.00	1 630	1 660	5	1 700	○
	2.30	1 630	1 660	5	1 800	○

ZX350LCH-7G

Bucket	Capacity (m ³)	Width (mm)		No. of teeth	Weight (kg)	Recommendation
		Without side cutters	With side cutters			
Rock bucket	2.00	1 630	1 660	5	1 700	○
	2.30	1 630	1 660	5	1 800	○

○ Suitable for materials with density of 1 600 kg/m³ or less

MACHINE CAPACITIES

- Notes:
1. Ratings are based on ISO 10567 : 2007.
 2. Machine capacity does not exceed 75% of tipping load with the machine on firm, level ground or 87% full hydraulic capacity.
 3. The load point is the center-line of the bucket pivot mounting pin on the arm.
 4. *Indicates load limited by hydraulic capacity.
 5. 0 m = Ground.



For machine capacities, subtract installed attachment and quick hitch weight from machine capacities. To determine lifting capacities, apply "Rating over-side or 360 degrees" machine capacities from the table and deduct weight of installed attachment and quick hitch. Optional feature may affect machine performance.

ZX350H-7G

Rating over-front Rating over-side or 360 degrees Unit : kg

Conditions	Load point height m	Load radius												At max. reach		
		1.5 m		3.0 m		4.5 m		6.0 m		7.5 m		9.0 m		meter		
		Rating over-front	Rating over-side or 360 degrees	Rating over-front	Rating over-side or 360 degrees	Rating over-front	Rating over-side or 360 degrees	Rating over-front	Rating over-side or 360 degrees	Rating over-front	Rating over-side or 360 degrees					
Boom 6.40 m H	6.0							*10 850	9 790	9 540	6 830			9 110	6 520	7.70
Arm 2.33 m H	4.5					*15 800	14 270	*12 150	9 320	9 350	6 660			7 940	5 660	8.30
Counter Weight 6 900 kg	3.0							12 700	8 790	9 090	6 410			7 380	5 230	8.60
	1.5							12 240	8 380	8 850	6 190			7 240	5 100	8.62
	0 (Ground)							12 010	8 170	8 700	6 060			7 470	5 240	8.38
	-1.5					*18 870	12 390	11 980	8 140	8 700	6 060			8 210	5 740	7.84
	-3.0			*20 430	*20 430	*16 520	12 620	12 150	8 300					9 910	6 890	6.93
	-4.5					*12 080	*12 080							*9 600	*9 600	5.47
	-6.0															

ZX350LCH-7G

Rating over-front Rating over-side or 360 degrees Unit : kg

Conditions	Load point height m	Load radius												At max. reach		
		1.5 m		3.0 m		4.5 m		6.0 m		7.5 m		9.0 m		meter		
		Rating over-front	Rating over-side or 360 degrees	Rating over-front	Rating over-side or 360 degrees	Rating over-front	Rating over-side or 360 degrees	Rating over-front	Rating over-side or 360 degrees	Rating over-front	Rating over-side or 360 degrees					
Boom 6.40 m H	6.0							*10 850	9 940	*10 070	6 940			*10 060	6 630	7.70
Arm 2.33 m H	4.5					*15 800	14 490	*12 150	9 470	*10 470	6 770			8 930	5 760	8.30
Counter Weight 6 900 kg	3.0							*13 650	8 940	10 260	6 530			8 310	5 320	8.60
	1.5							13 980	8 530	10 010	6 300			8 160	5 190	8.62
	0 (Ground)							13 740	8 320	9 860	6 170			8 440	5 340	8.38
	-1.5					*18 870	12 610	13 710	8 290	9 860	6 170			9 290	5 850	7.84
	-3.0			*20 430	*20 430	*16 520	12 850	*12 830	8 450					*10 530	7 020	6.93
	-4.5					*12 080	*12 080							*9 600	*9 600	5.47
	-6.0															

● : Standard equipment ○ : Optional equipment – : Not applicable

ENGINE	ZX350H-7G / ZX350LCH-7G
Air cleaner double filters	●
Alternator 50 A	●
Auto idle system	●
Auto shut-down control	●
Cartridge-type engine oil filter	●
Cartridge-type fuel main filter	●
Cartridge-type fuel pre-filter with water separator	●
Cold fuel resistance valve	●
ConSite OIL (sensor)*	●
Dry-type air filter with evacuator valve (with air filter restriction indicator)	●
Dust-proof indoor net	●
ECO/PWR mode control	●
Electrical fuel feed pump	●
Engine oil drain coupler	●
Expansion tank	●
Fan guard	●
Fuel cooler	●
Isolation-mounted engine	●
Maintenance free pre-cleaner	○
Radiator, oil cooler and intercooler	●

HYDRAULIC SYSTEM	ZX350H-7G / ZX350LCH-7G
Auto power lift	●
ConSite OIL (sensor)*	○
Control valve with main relief valve	●
High mesh full flow filter	●
High mesh full flow filter with restriction indicator	○
One extra port for control valve	●
Pilot filter	●
Power boost	●
Suction filter	●
Work mode selector	●

CAB	ZX350H-7G / ZX350LCH-7G
All-weather sound suppressed steel cab	●
Auto control air conditioner	●
Bluetooth® integrated radio	●
Console height adjustment	●
CRES VII (center pillar reinforced structure) cab	●
Drink holder with hot and cool function	●
Electric double horn	●
Engine shut-off switch	●
Equipped with reinforced, tinted (green color) glass windows	●
Evacuation hammer	●
Floor mat	●
Footrest	●
Front guard : mesh (lower)	○
Front guard : mesh (lower & upper)	○
Front guard : mesh (lower), vertical bar (upper)	○
Front guard : vertical bar (lower & upper)	○
Front window washer (1 point)	●
Glove compartment	●
Hands-free calling device	●
Hot and cool box	●
Intermittent windshield wipers	●
Key cylinder light	●
LED room light	●
Magazine rack	●
Pilot shut-off lever	●
Power outlet 12 V	○
Power outlet 24 V	●
Rain guard (without OPG front guard)	○
Rear tray	●
Retractable seat belt	●
ROPS (ISO12117-2:2008) compliant cab	–
ROPS (ISO12117-2:2008) non compliant cab	●
Rubber radio antenna	●
Seat : non suspension (fabric)	●
Seat : mechanical suspension seat	○
Seat adjustment part : backrest, armrest, height and angle, slide forward / back	●
Seat belt reminder	●
Short wrist control levers	●
Smartphone holder	●
USB power supply	○
Windows on front, upper, lower and left side can be opened	●
2 speakers	●
4 fluid-filled elastic mounts	●
8 inch monitor	●

MONITOR SYSTEM	ZX350H-7G / ZX350LCH-7G
Alarms: overheat, engine warning, engine oil pressure, alternator, minimum fuel level, hydraulic filter restriction, air filter restriction, work mode, overload, etc	●
Alarm buzzers: overheat, engine oil pressure, overload, trouble, etc	●
Display of meters: water temperature, hour, fuel rate, clock, etc	●
Other displays: work mode, auto-idle, glow, rear view monitor, operating conditions, etc	●
35 languages selection	●

LIGHTS	ZX350H-7G / ZX350LCH-7G
Additional boom LED light with cover	○
Additional cab roof front LED lights	○
Additional cab roof rear LED lights	○
LED lights for camera (side and rear-view camera)	●
2 working LED lights	●

UPPER STRUCTURE	ZX350H-7G / ZX350LCH-7G
AERIAL ANGLE (270-degree view camera system)	●
Batteries	●
Counterweight 6 900 kg	●
Electric fuel refilling pump with auto stop	○
Electric fuel refilling pump with auto stop and filter	○
Fuel level float	●
Hydraulic oil level gauge	●
Lockable fuel refilling cap	●
Lockable machine covers	●
Lockable tool box	●
Platform handrail	●
Platform handrail (additional)	●
Rear view camera	●
Skid-resistant plates	●
Swing parking brake	●
Undercover	●
Undercover 6.0 mm reinforced	○
Utility space	●
2 way disconnect switch	●

● : Standard equipment ○ : Optional equipment – : Not applicable

UNDERCARRIAGE	ZX350H-7G / ZX350LCH-7G
Bolt-on sprocket	●
Full track guard	○
Greasing type track adjuster	●
Reinforced track links with pin seals	○
Shoe: 600 mm triple grouser	●
Shoe: 600 mm triple grouser reinforced	○
Shoe: 700 mm triple grouser	○
Shoe: 800 mm triple grouser	○
Towing hook	●
Track undercover	○
Travel direction mark on track frame	●
Travel motor covers	●
Travel parking brake	●
Upper and lower rollers	●
3 track guards (each side)	○
4 tie down hooks	●

FRONT ATTACHMENTS	ZX350H-7G / ZX350LCH-7G
Arm tip remote lubrication	●
Arm 2.33 m	●
Arm 2.33 m (Lower Reinforced)	○
Boom 6.40 m H	●
Bucket 2.00 m³ rock (ISO 7451 : 2007 heaped) Tiger Tooth	○
Bucket 2.00 m³ rock (ISO 7451 : 2007 heaped) Standard Tooth	○
Bucket 2.30 m³ rock (ISO 7451 : 2007 heaped) Tiger Tooth	●
Bucket 2.30 m³ rock (ISO 7451 : 2007 heaped) Standard Tooth	○
Casted bucket link A	●
Centralized lubrication system	●
Dirt seal on all bucket pins	●
Flanged pin	●
HN bushing	●
Reinforced link B	●
Reinforced resin thrust plate	●
WC (tungsten-carbide) thermal spraying	●
Welded bucket link A	○

ATTACHMENTS	ZX350H-7G / ZX350LCH-7G
Attachment basic piping	○
Breaker and crusher piping	–
High mesh full flow filter with restriction indicator	○
Line filter	○
Parts for breaker and crusher	–
2 pump combined flow for attachment basic piping	○

MISCELLANEOUS	ZX350H-7G / ZX350LCH-7G
ConSite	●
Global e-Service	●
Onboard information controller	●
Standard tool kit	●

Standard and optional equipment may vary by country, so please consult authorized dealer for details.

* Engine oil and hydraulic oil monitoring

Before using a machine with a satellite or tele-communication system, please make sure that the satellite or tele-communication system complies with local regulations, safety standards and legal requirements. If not so, please make modifications accordingly.

These specifications are subject to change without notice.

Illustrations and photos show the standard models, and may or may not include optional equipment, accessories, and all standard equipment with some differences in color and features.

Before using, please read and understand the Operator's Manual for proper operation.